



POSITION/TITLE: Press Operator - Flexographic

POSITION SUMMARY:

Produces high quality printed material using flexographic printing presses; complies with customer specifications for each job; meets or exceeds production goals and expectations for each job produced.

KEY JOB RESPONSIBILITIES:

- Efficiently perform job set ups meeting established quality criteria.
- Use of instrumentation and process equipment to aid in efficient change over's.
- Complies with customer specifications for each job, measuring bags as specified and checking quality as required.
- Meets or exceeds production expectations for each job produced while minimizing material waste.
- Complies with standard operating procedures, quality procedures and safety procedures (e.g. *Standard Operating Procedures for Press Operators, Press Troubleshooting Guide*)
- Accurately records production data as required.
- Reports any equipment issues or non-conforming product issues to supervisor.
- Assists in training other operators and press helpers as needed.
- Other duties, as assigned.

ESSENTIAL FUNCTIONS:

- Report to work on time for all scheduled work shifts including voluntary overtime.
- Efficiently perform job set ups, printing and changeovers, meeting established quality criteria, conforming to standard operating procedures and minimizing waste.
- Regularly (multiple times per 12 hour shift) lift and carry pails of ink or solvent, press sleeves and other objects weighing up to 40 pounds.
- Stand and walk up to 12 hours per shift.
- Regularly (multiple times per 12 hour shift) bend or stoop, kneel, crawl, squat, climb, crouch, push and/or pull, reach, and reach above the head.
- Measure to 1/16th inch (Imperial) and to 1 mm (metric) using tape measure or ruler to maintain customer quality standards.
- Operate push buttons, software, press console, densitometer and other tools related to press operations and quality.
- Operate Heavy/Moving Machinery (i.e. pallet jack, forklift, printing press, hoist etc.)
- Use color vision, distance vision and close vision to maintain customer quality standards, follow production standard operating procedures and maintain safety standards.
- Safely work around inks, solvents and chemicals using required personal protective equipment and following safety and standard operating procedures.
- Read and interpret directions in English or Spanish (if another language is needed, note the language here); record required production data in English (mostly numerical data).

REQUIRED KNOWLEDGE AND SKILLS:

- Ability to use a ruler or tape measure to measure in Imperial and metric increments. Must be able to measure to 1/16th of an inch and in millimeters.
- Capable of color match visually and using colorimetric instrumentation.
- Must have good trouble shooting skills.
- Ability to learn, navigate and use all proprietary company and equipment software.
- Good verbal and written communication skills.
- Ability to work effectively with customers and other employees.
- Must possess excellent skills in working in a team environment.

EDUCATION/WORK EXPERIENCE:

- High school diploma or equivalent
- Experience in manufacturing environment preferred.